



# Bob's Shop Notes: Integrating Homeless Components into Airframe Wiring

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From time to time installations call for small components like diodes, resistors, etc. to be incorporated into system wiring without really defining where the component will reside. In essence, an "orphaned" component without a home. While considering the task of providing housing for a vagrant part, think ROBUST. Not only does the component need to be wired (the easy part) it should also be protected from mechanical damage due to normal environmental stresses and maintenance handling.

Small diodes in the 1 to 3 amp class are designed to be soldered into an electronic assembly of like components. Little pieces of glass or plastic with solid wire leads can comfortably live in the airframe environment when part of a suitably robust "house". How does one go about housing the occasional "homeless" component?

In discussions about joining wires to things we've identified two goals: (1) electrical integrity - **gas tight** and (2) mechanical integrity - **make sure that vibration and normal handling do not attack the natural stress risers that occur in virtually every joining technique.**

Here are a few suggestions for incorporating some of the occasional orphaned component into your project's electrical system:

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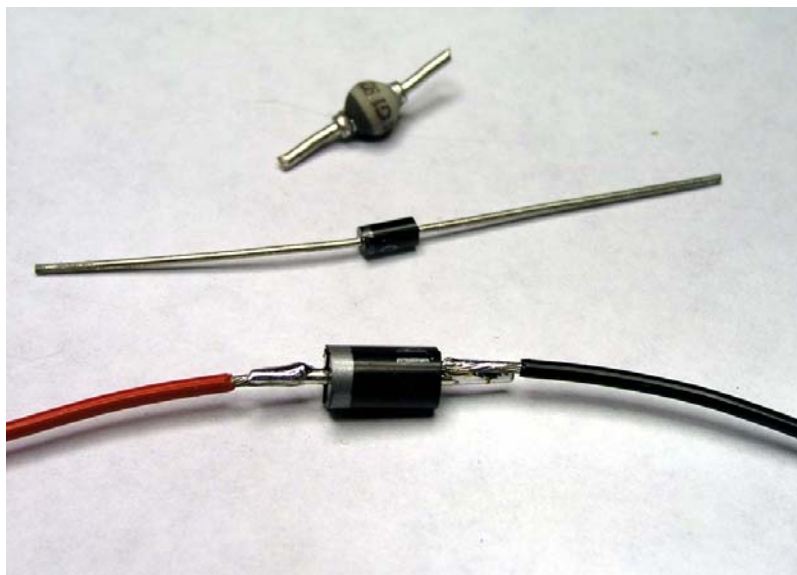
## Method 1: Single Components . . .

Small diodes have solid copper leads . . . NOT well suited to the rigors of handling and vibration as components of a wire bundle.

Should the parts list specify a diode as small as 1A, consider substituting a 3A device. The two sizes are illustrated here. [Click here for larger image.](#) The 3A devices (1N5400 series devices sold by Radio Shack and others) have larger, 20AWG leads, are mechanically more robust and easier to work with. The larger diode will perform quite nicely in place of the smaller 1A device. Further, ANY diode with a voltage rating of 50V or more is suited for use situations where in-bundle diodes are called for.



Trim both leads to about 1/4" as shown here.

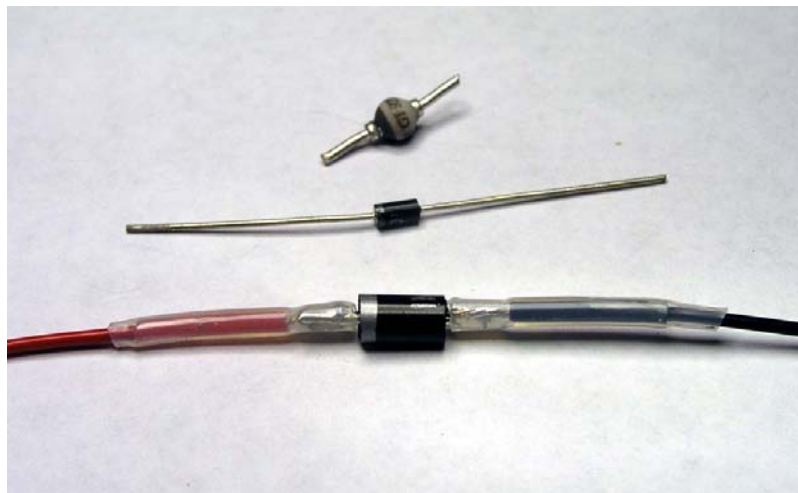


Fabricate pigtails of what ever length is useful. 20AWG is preferred but 22AWG is okay if that fits your needs better for terminating the other ends. I used red and black here but any color (or all white) is fine too. You just need to remember which wire is attached to which end of the diode.

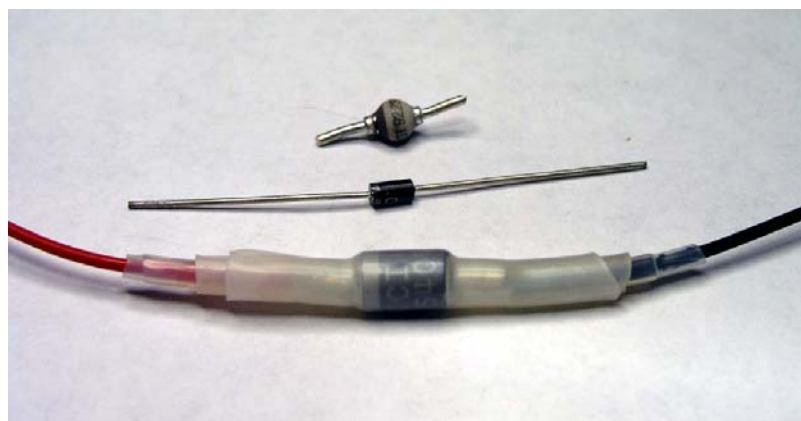
Generously "tin" the diode leads and striped ends of the wires. Then "lap" solder the wires to the stub leads on the diode. [Click here for larger image.](#)

Taking a cue from other wire joining

discussions, we **know** where the first "soft spot" is for this joint. **Whether you crimp or solder stranded wires, there is value in adding support across the transition area between loose strands and solidly captured strands.** Two layers of heat shrink will manage this task nicely. [Click here for larger image.](#)



Let's now consider the OTHER location vulnerable to bending fatigue: The point where the 20AWG solid copper wire emerges from the diode housing. Two more layers of heat shrink over the whole assembly stiffens this area of the assembly. [Click here for larger image.](#)



There you have it. A diode originally intended to occupy a sheltered space within some assembly is ready to assume a long-term assignment within the wild and woolly environment of your airplane's wire bundles.

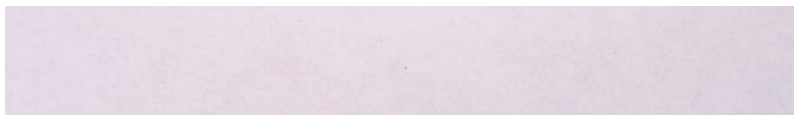
## Method 2: Small or Multiple Components . .

Suppose your circuit calls for several small "homeless" components. You might also encounter situations where it's useful to terminate more than one wire to the end of a small component.

In this case, consider building an array of necessary devices onto the solder-cups of a d-sub connector.



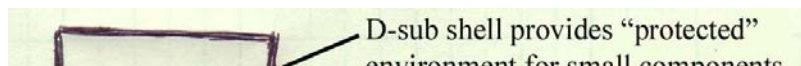
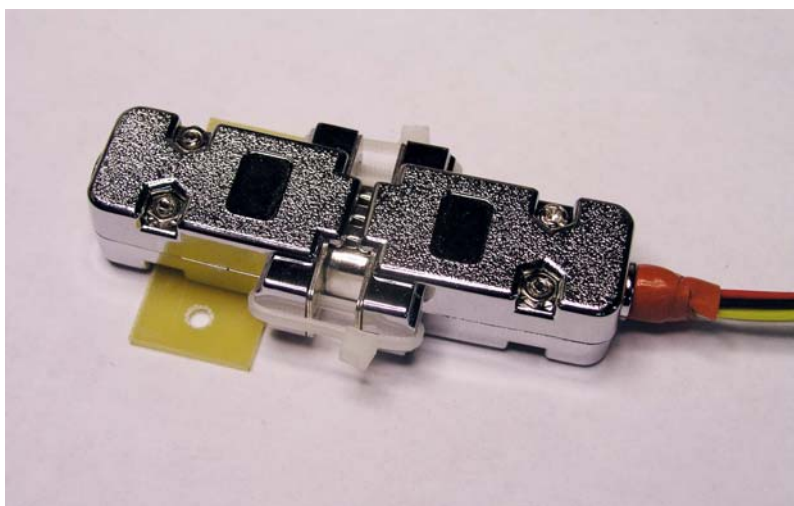
Enlarge this view to note that one end of one diode connects to a total of three connector pins. [Click here for larger image.](#)



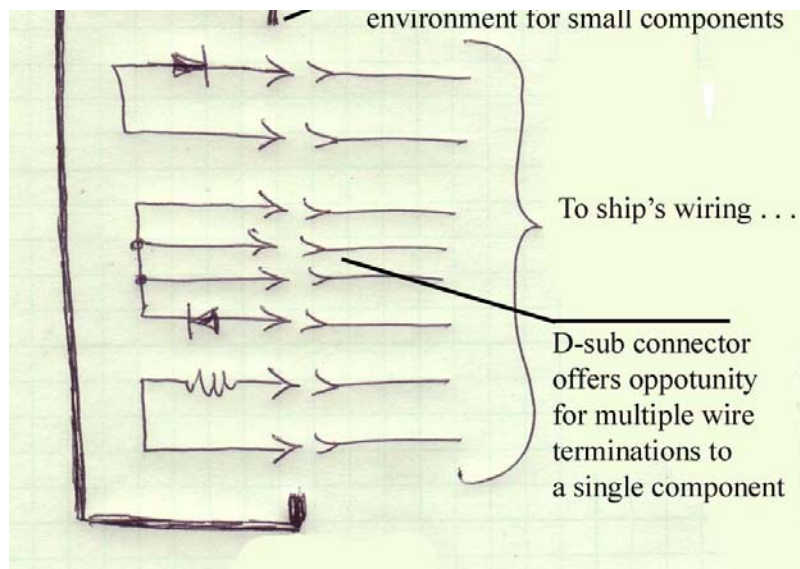
Here we see how the D-sub connector back-shell offers compact, inexpensive, but rugged housing for these small parts. [Click here for larger image.](#)

Here I've illustrated a mating connector that brings ship's wiring up to the finished assembly. You may tie this pair of mated connectors into a wire bundle -OR- consider bonding a mounting plate to the side of the component enclosure as seen here. E6000 is an excellent adhesive for this application. [Click here for larger image.](#)

You may consider the standard, 4-40 threaded hardware for keeping the connectors mated . . . I prefer the tie-wraps as shown here. Easy to install, easy to replace, won't vibrate loose.



Here's a schematic for the component

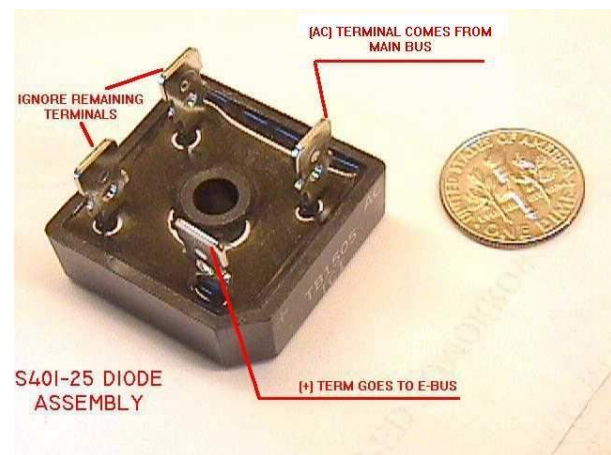


assembly cited above. Keep in mind that D-sub connectors are readily available in 9, 15, 25, and 37-pin sizes. Their back-shells offer handy volume for housing components that may not fair well if simply tied into open wire bundles. [Click here for larger image.](#)

### Method 3: The Ultimate in Robustness and Convenience . . .

Finally, don't forget about our old friend, the diode bridge rectifier. This device has been suggested in a number of applications where functionality calls for a single or perhaps dual-diodes. This device is attractive not because of any fine-tuning of specifications to the application.

This part has value for its robust package, ease of mounting and convenience wiring. It's otherwise fragile diode comes already packaged in a solid block of plastic with insulated heat sink surface, one-hole mounting and compatibility with our favorite PIDG terminal - the 1/4" FastOn. Best yet, it's a part you can use off-the-shelf without having to fabricate anything. [Click here for larger image.](#)



These are but a few suggestions the OBAM aircraft builder may consider when deciding how to achieve desired electrical functionality while maintaining a level of robustness that can be expected to endure trouble free for the lifetime of the airplane.

If anyone has more packaging schemes to offer for housing the occasional orphaned component, I'd be pleased to add them to this document.

Bob . . .

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